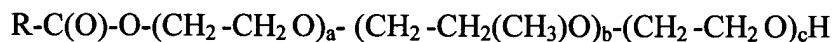


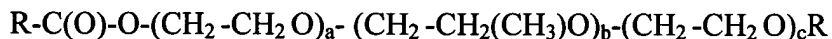
Claims

What is claimed;

1. A raspberry polyoxyalkylene glycol ester composition conforming to the following structure:



and



wherein;

R is derived from cold pressed raspberry;

a, b and c are independently integers ranging from 0 to 40, with the proviso that $a + b + c$ equal at least 5.

2. A composition of claim 1 wherein a is 5, b is 0, and c is 0.
3. A composition of claim 1 wherein a is 5, b is 5, and c is 5.
4. A composition of claim 1 wherein a is 0, b is 10, and c is 0.
5. A composition of claim 1 wherein a is 10, b is 10, and c is 0.
6. A composition of claim 1 wherein a is 20, b is 5, and c is 20.
7. A composition of claim 1 wherein a is 1, b is 10, and c is 5.
8. A composition of claim 1 wherein a is 40, b is 40, and c is 40.
9. A composition of claim 1 wherein a is 10, b is 10, and c is 15.